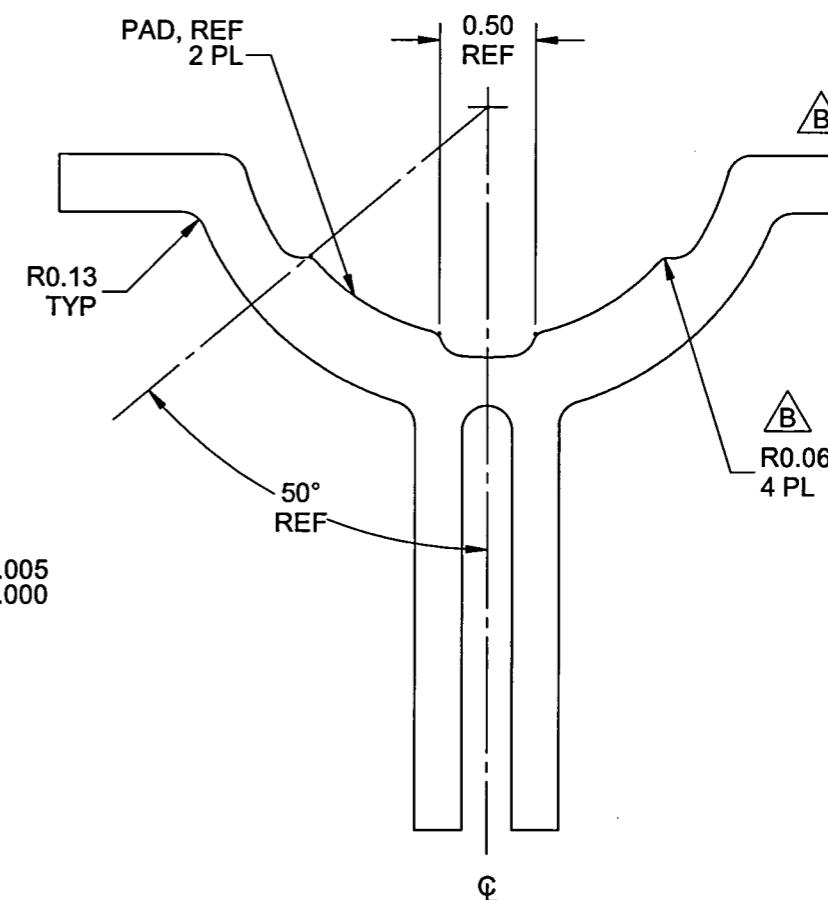
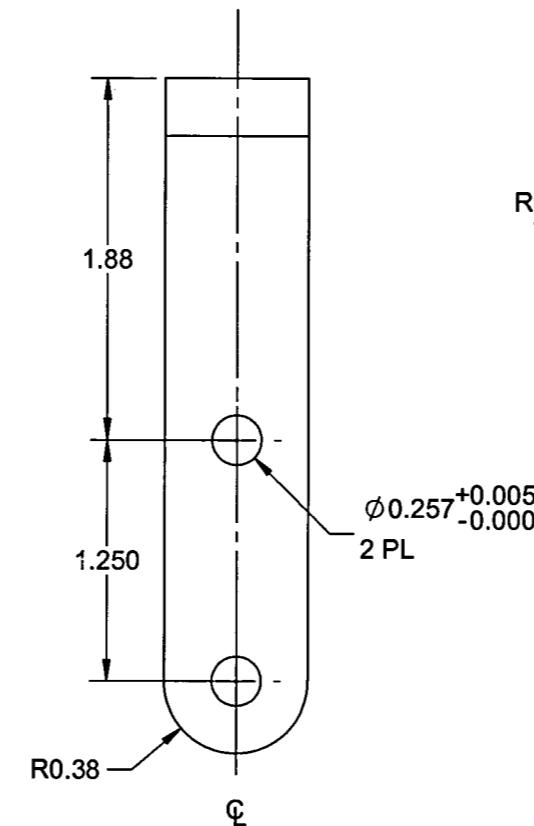
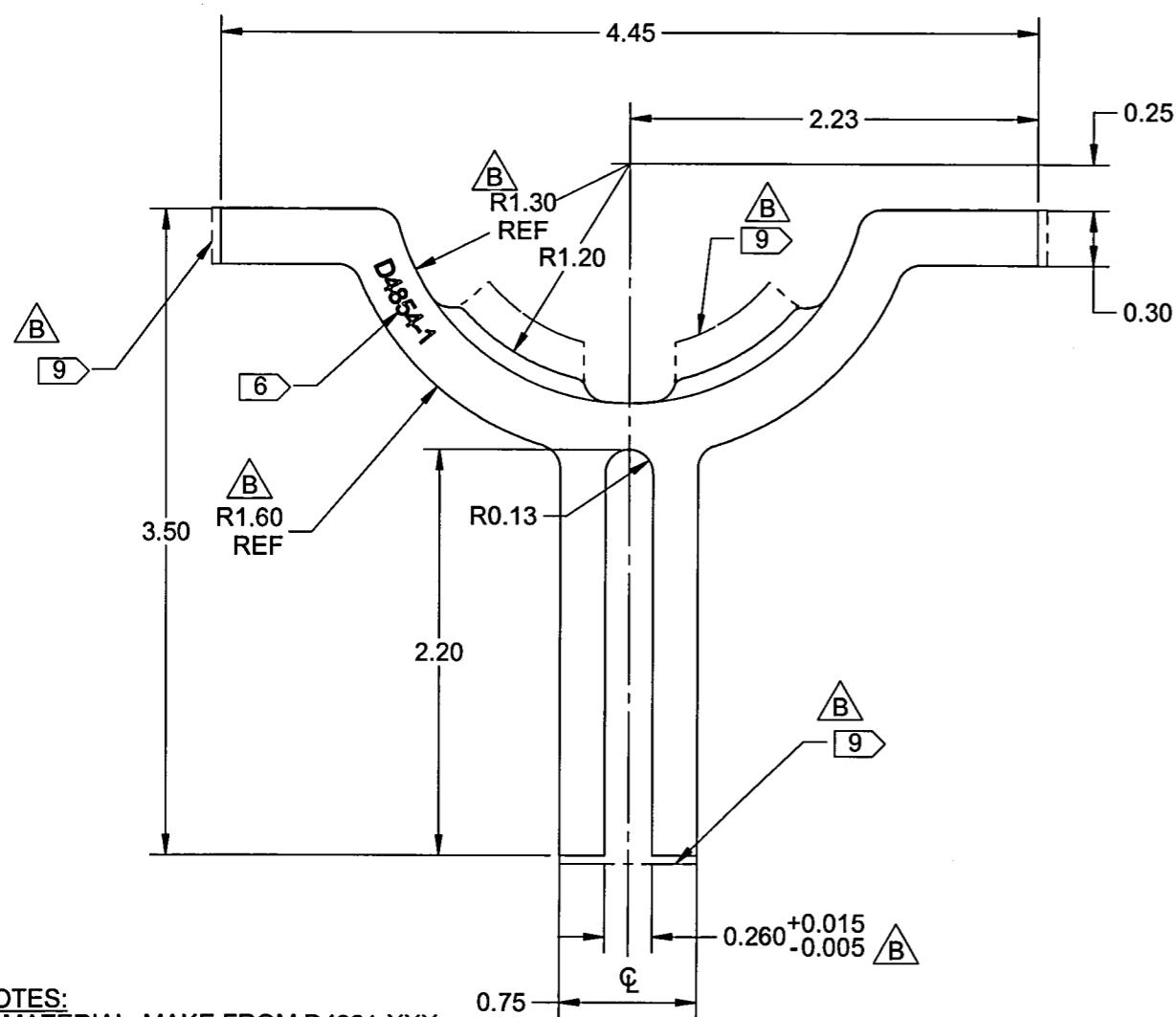
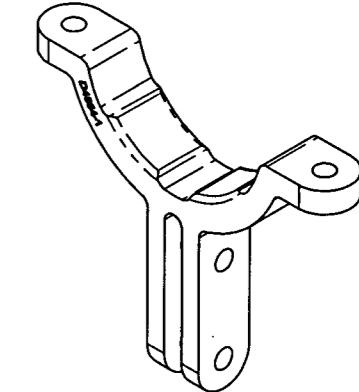
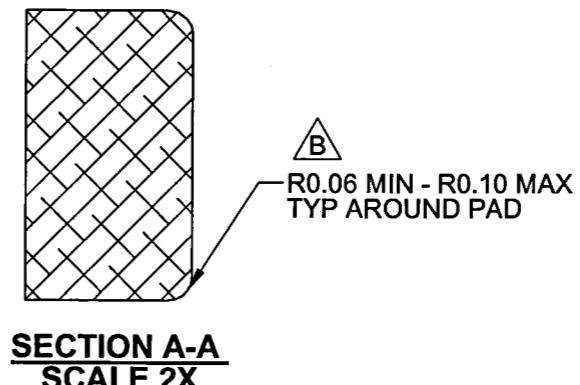
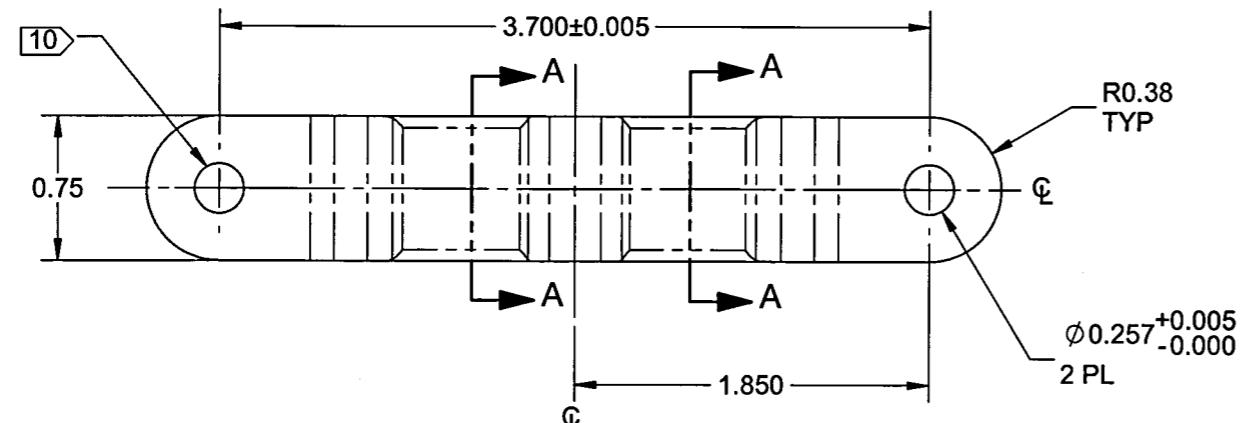


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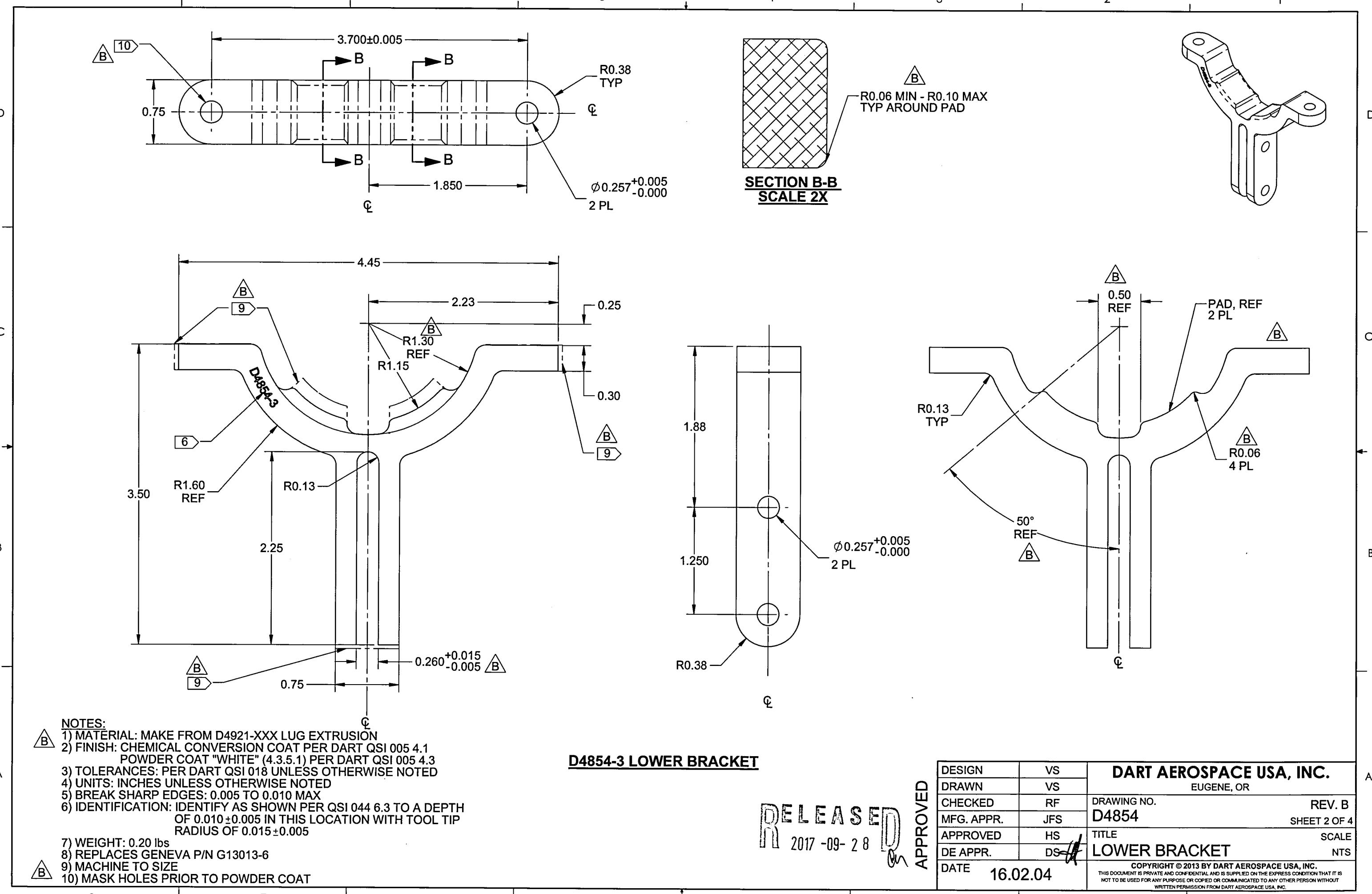
- NOTES:**
- 1) MATERIAL: MAKE FROM D4921-XXX LUG EXTRUSION
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH OF 0.010 ± 0.005 IN THIS LOCATION WITH TOOL TIP RADIUS OF 0.015 ± 0.005
 - 7) WEIGHT: 0.19 lbs
 - 8) REPLACES GENEVA P/N G13013-2
 - 9) MACHINE TO SIZE
 - 10) MASK HOLES PRIOR TO POWDER COAT

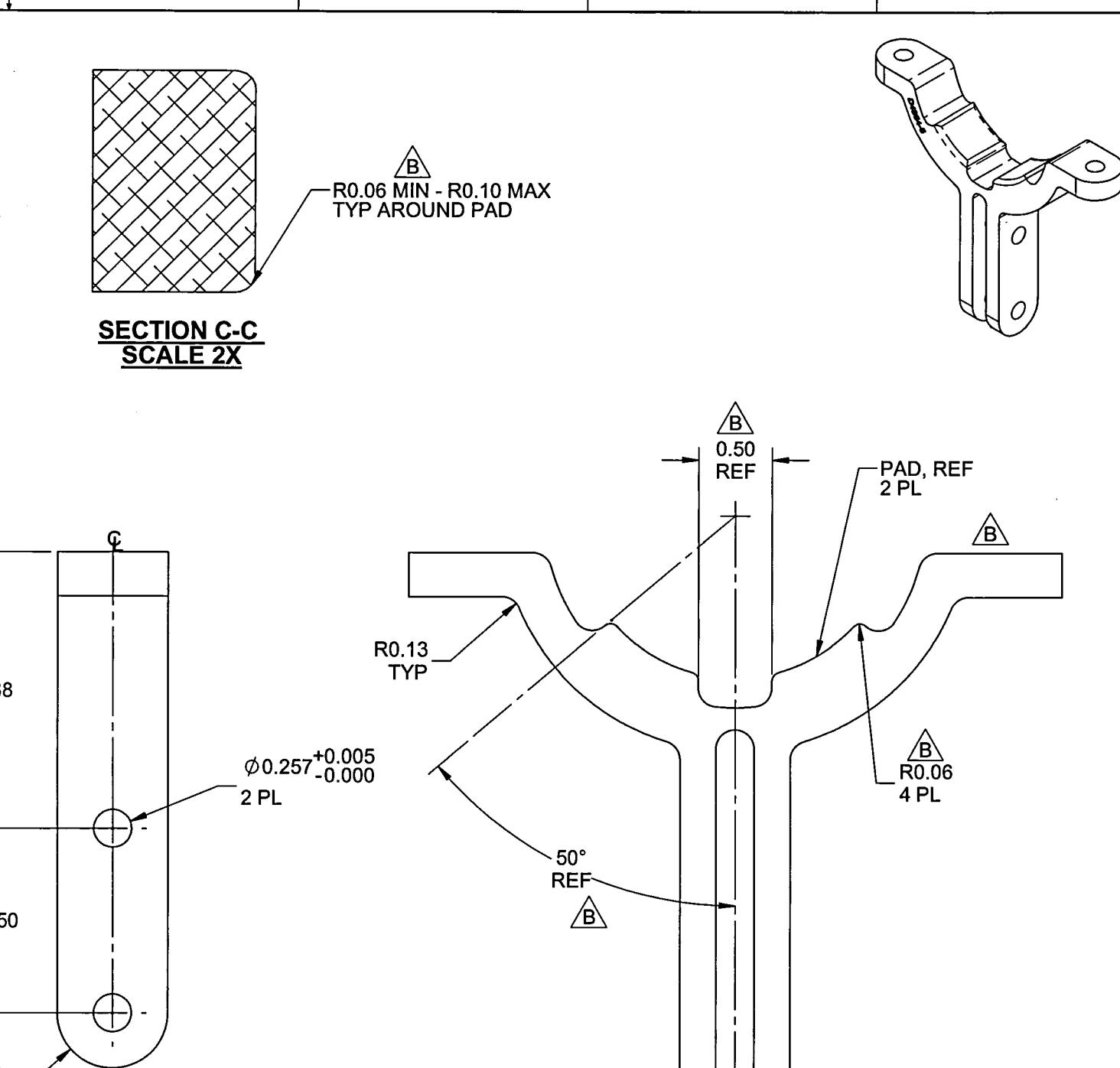
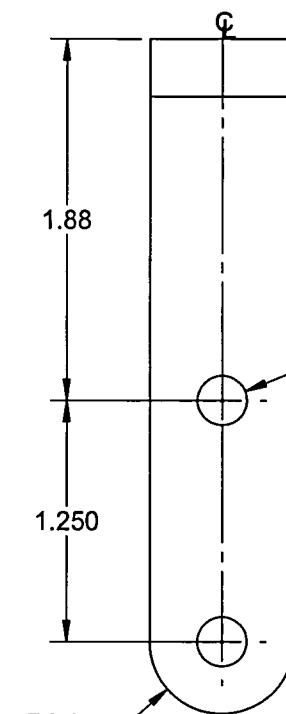
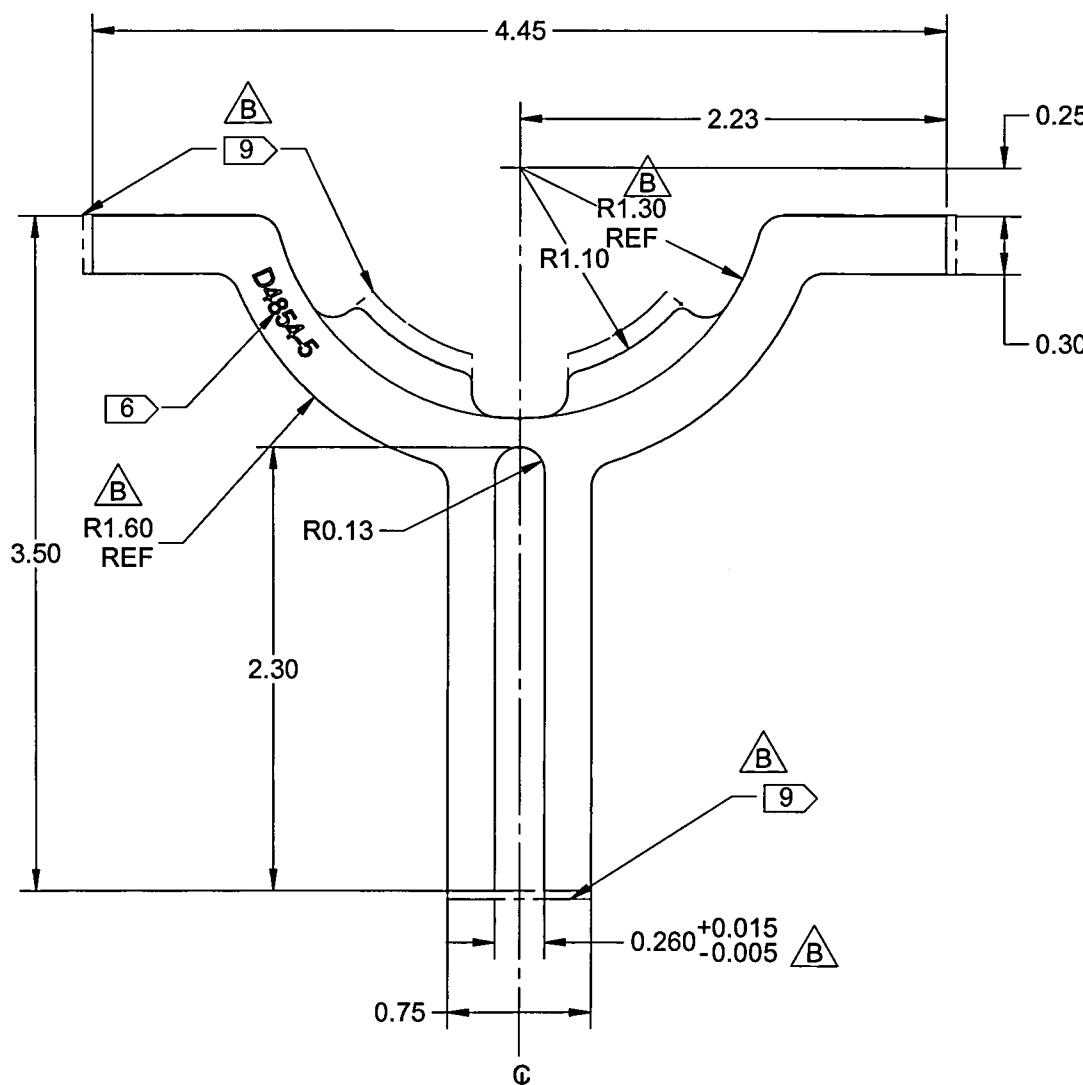
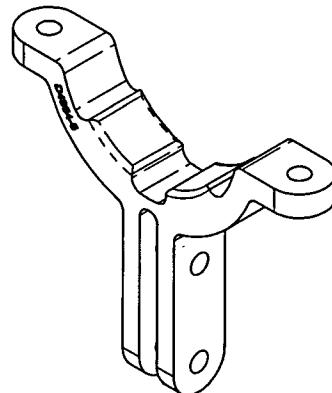
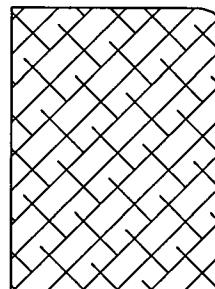
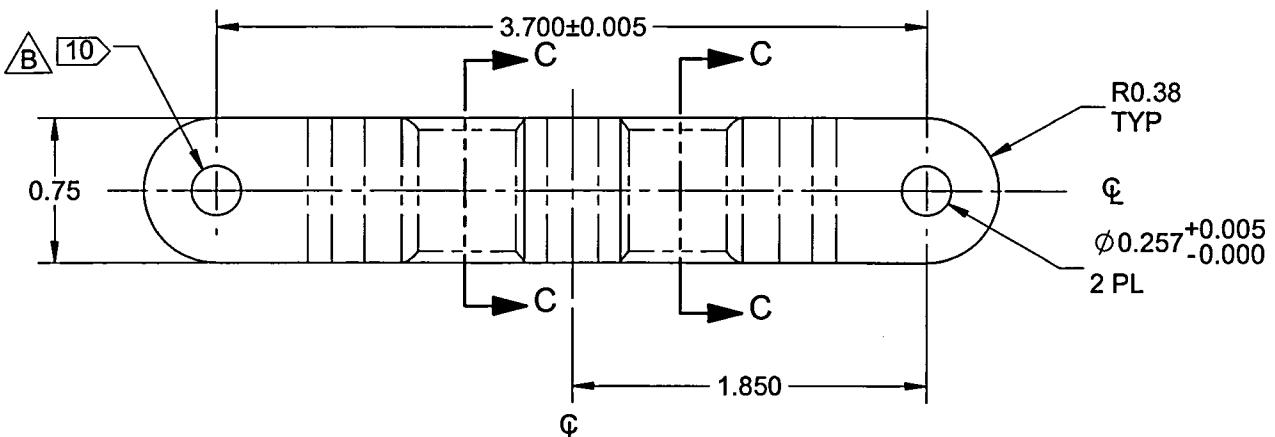
D4854-1 LOWER BRACKET

RELEASED
2017-09-28
ECN17-480
M

APPROVED

B	UPDATE MATERIAL TO D4921 LUG EXTRUSION, REVISE DIMENSIONS, ADD NOTE 10 ALL SHEETS	VS	16.02.04
A	NEW ISSUE	VS	13.05.15
REV.	DESCRIPTION		
DESIGN	VS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	VS	DRAWING NO. D4854	
CHECKED	RF	REV. B SHEET 1 OF 4	
MFG. APPR.	JFS		
APPROVED	HS	TITLE LOWER BRACKET	
DE APPR.	DS	SCALE NTS	
DATE	16.02.04	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	





NOTES:

- 1) MATERIAL: MAKE FROM D4921-XXX LUG EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010 ± 0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015 ± 0.005
- 7) WEIGHT: 0.20 lbs
- 8) REPLICATES GENEVA P/N G13013-8
- 9) MACHINE TO SIZE
- 10) MASK HOLES PRIOR TO POWDER COAT

D4854-5 LOWER BRACKET

RELEASED
2017-09-28

APPROVED

DESIGN	VS	DART AEROSPACE USA, INC.	
DRAWN	VS	EUGENE, OR	
CHECKED	RF	DRAWING NO.	
MFG. APPR.	JFS	D4854	REV. B
APPROVED	HS	SHEET 3 OF 4	
DE APPR.	DS	TITLE	LOWER BRACKET
		SCALE	NTS
		DATE 16.02.04	

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